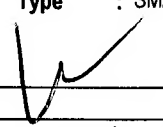
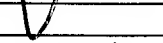


Date: Wednesday, 9/13/2006 11:57:59 AM
User: Chantal Lavoie











Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : PIN PIN ASSEMBLY
Job Number : 28498	
Estimate Number : 11492	
P.O. Number : N/A	Part Number : D2444
This Issue : 9/13/2006 S.O. No. : N/A	Drawing Number : D2444 REV B
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A Type : SMALL /MED FAB	Drawing Revision : B
Previous Run : 28443	Material : N/A
Written By : 	Due Date : 9/20/2006
Checked & Approved By : 	Qty: 10 ⁷ Um: Each
Comment : Est: C 03.04.04 Reformat; Incorporated D2690-X KJ/RF	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	D26906	Lanyard
 		
Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s) Lanyard Qty Part Number Description Batch 1 D2690-6 Lanyard <u>B28502</u> <u>FF 06-11-08</u> <u>7</u>		
2.0	BLRS002	Pip Pin
 		
Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s) Pip Pin Qty Part Number Description Batch 1 BLRS-002 Pip Pin <u>M102160</u> <u>FF 06-11-08</u> <u>7</u>		
3.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
 		
Comment: SMALL & MEDIUM FAB RESOURCE 1 Assemble D2444 as per Dwg D2444 Identify as D2444 <u>FF 06-11-08</u> <u>7</u>		
4.0	QC5	INSPECT WORK TO CURRENT STEP
 		
Comment: INSPECT WORK TO CURRENT STEP <u>SB 06/11/08</u> <u>7</u>		
5.0	PACKAGING 1	PACKAGING RESOURCE #1
 		
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <u>ST45</u> <u>PS 06/11/09</u> <u>(7)</u>		

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☐ No ☒ DQA: ☒ Date: 06/11/09
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 9/13/2006 11:57:59 AM
User: Chantal Lavoie

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: PIN PIN ASSEMBLY

Job Number: 28498

Part Number: D2444

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

⑦
2806/11/09

Job Completion



C Lavoie 11/09

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART

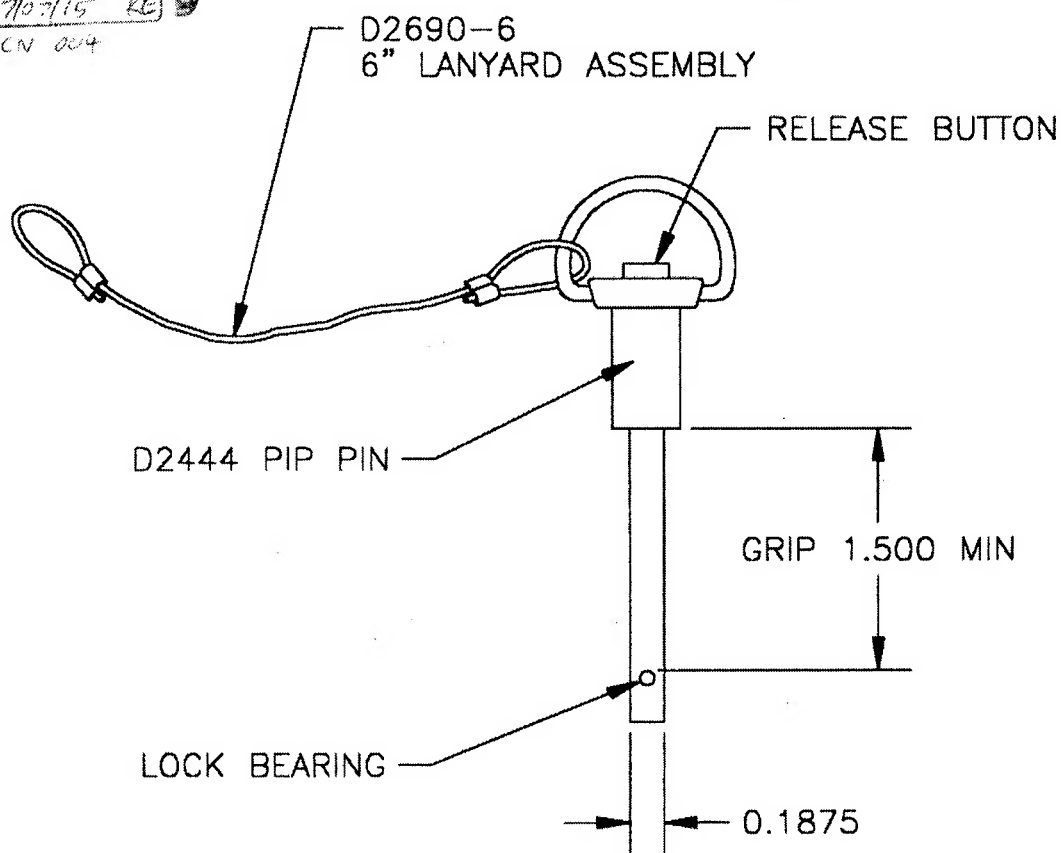
DESIGN <i>[Signature]</i>	DRAWN BY <i>KE</i>	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2444	REV. B SHEET 1 OF 1
DATE 97.07.15		TITLE PIP PIN	SCALE 1:1
A	95.08.31	NEW ISSUE	
B	97.07.15	ADD LANYARD PART NUMBER	

SPECIFICATION CONTROL DRAWING

RELEASED

07/07/15 KE

ECN 004

**REFERENCE ONLY**

LIST OF POSSIBLE PIP PIN SUPPLIERS AND PART NUMBERS

AVIBANK	BLC3RC15S RING HANDLE
AVIBANK	BLC3B15S BUTTON HANDLE
AVIBANK	BLC3TA15S 'T' HANDLE
AVIBANK	BLC3LA15S 'L' HANDLE